

Date: Monday, 28/01/2008 3:54:51 PM  
 User: COSS Admin

## Process Sheet

Customer	: CU-DAR001 Dart Helicopters Services	Drawing Name	: BUSHING
Job Number	: 37031		
Estimate Number	: 10725		
P.O. Number	:	Part Number	: D2652
This Issue	: 28/01/2008 S.O. No. :	Drawing Number	: D2652 REV A
Prsht Rev.	: NC	Project Number	: N/A
First Issue	: 28/01/2008 Type : MACHINED PARTS	Drawing Revision	: A
Previous Run	: 36150	Material	:
Written By	: <u>J. A. 08-01-28</u>	Due Date	: 04/02/2008 Qty: <u>230</u> Um: Each
Checked & Approved By	:		
Comment	: Est Rev:B 02.06.13 Now machined in house. NG		

## Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :
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1.0	M303R0500	303 Round Bar 0.500"
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(230)

Comment: Qty.: 0.0578 f(s)/Unit Total: 17.3250 f(s)

Material: 303 ss .500" Round Bar

(M303R0500)

Batch: M106292

H.A

08/01/29

2.0	HARDINGE	HARDINGE CNC LATHE SMALL
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Comment: 1-TURN AS PER FOLIO FA250 &amp; DWG D2652

FOLIO REV: AADWG REV: A

2-DEBURR AS REQUIRED

H.A / ml

08/01/29

3.0	QC2	INSPECT PARTS AS THEY COME OFF MACHINE
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(230)

Comment: INSPECT PARTS AS THEY COME OFF MACHINE

H.A / ml

08/01/29

4.0	QC8	SECOND CHECK
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Comment: SECOND CHECK

H.A / ml

(230)

5.0	PACKAGING 1	PACKAGING RESOURCE #1
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Comment: PACKAGING RESOURCE #1

Identify and Stock

Location: 5740
1/28/01/30 (230)

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## Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: BUSHING

Job Number: 37031

Part Number: D2652

Job Number:



Seq. #:

Machine Or Operation:

Description :

6.0

QC21

FINAL INSPECTION/W/O RELEASE



(230)

Comment: FINAL INSPECTION/W/O RELEASE

2008/01/31

Job Completion



2008/1/31 (230)

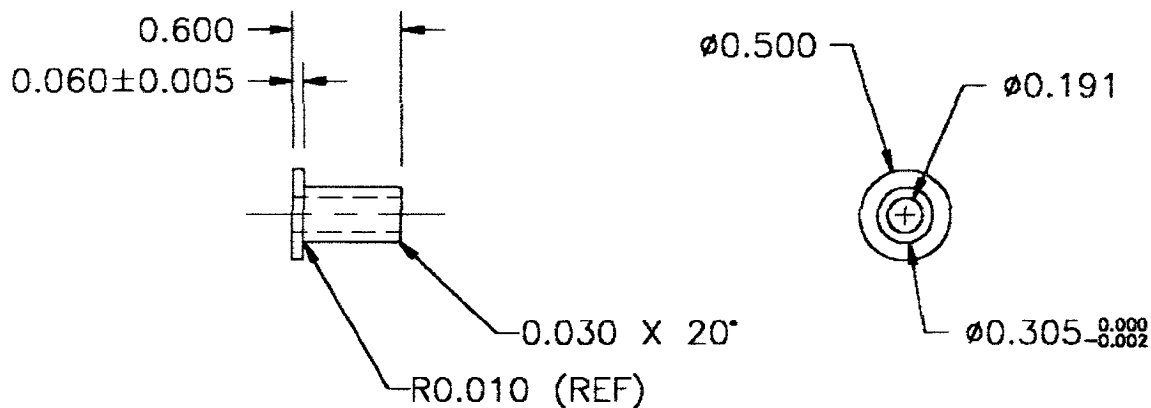
W





DESIGN <i>DMX</i>	DRAWN BY <i>DMX</i>	DART AEROSPACE USA, INC. FAIRCHILD INTERNATIONAL AIRPORT, WA	
CHECKED <i>BW</i>	APPROVED <i>DMX</i>	DRAWING NO. D2652	REV. A SHEET 1 OF 1
DATE 97:03:25		TITLE BUSHING	SCALE 1:1

RELEASED  
97/04/25 DS



w/o 3703/  
Gul/08.01.28

MATERIAL: AISI 303 SS  
NOTE: BREAK ALL SHARP CORNERS 0.010 MAX  
TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED